

7) Stability calibration
 - Slowly turn the "STAB" trimmer clockwise until the light that was previously connected between phase and neutral begins flashing slightly. Turn the "STAB" trimmer anticlockwise until the light becomes perfectly stable.

8) Overload protection calibration
 - To adjust the "AMP" overload protection apply a nominal load to the alternator then decrease the speed by 10% and turn the "AMP" trimmer fully anticlockwise. After a pause of 15-20 seconds, the generator voltage value "AMP" trimmer clockwise until the output voltage value is at 97% of the nominal value. When returning to normal speed, the generator voltage return to nominal value. If this does not happen, repeat the calibration.

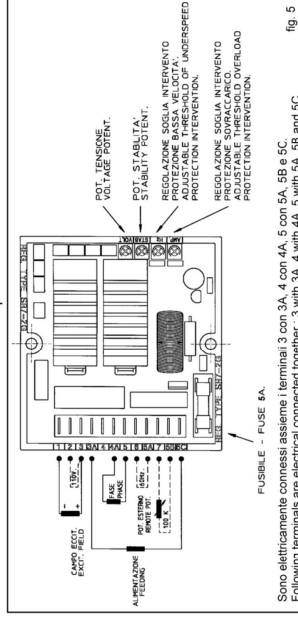
9) Low speed protection calibration
 - If the machine is to work at 60 Hz, make sure that the "50 Hz" terminals of the electronic regulator are bridged. To adjust the low frequency protection, make the generator run at a speed that is equal to 50% of the nominal speed. When the generator voltage begins to decrease, turn the "VOLT" trimmer clockwise until the generator voltage should normalise. Take the speed back to the nominal value.

10) During all the above tests the described behaviour has to be observed, the regulator being examined is suitable for operation.

1.1.1 Terminals connection

Figure 5 shows the functions of the terminals numbered 1 to 7, as follows:

- terminal 1) excitation field negative
- terminal 2) connect to terminal 3 if SR7/2 is supplied with less than 160 Vac.
- terminal 3),3A) excitation field positive and regulator supply
- terminal 4), 4A) regulator sensing voltage
- terminal 5), 5A), 5B), 5C) common to regulator feeding, regulator sensing and external potentiometer
- terminal 6) connect to 5A for operation at 60 Hz
- terminal 7) external potentiometer.



Scop elettrificanti connessioni | terminali 3 con 3A, 4 con 4A, 5 con 5A, 5B e 5C. Following terminals are electrical connected together: 3 with 3A, 4 with 4A, 5 with 5A, 5B and 5C

1.2.2) Possible connections

Exciter field, the exciter field negative should be connected to terminal 1 of the electronic regulator (normally dark blue or black), while the positive (normally red or yellow) should be connected to terminal 3.

Supply

There are two possibilities.
 1) The supply coincides with the sensing.
 In this case the SR7/2 supply-sensing should be connected to terminals 4A and 5 (in the case of three-phase supply) or terminals 3A and 4 (in the case of single phase supply). Terminals 3A and 4 should be connected to each other in such a way that the supply

Operation at 60 Hz: When operating at 60 Hz, terminals 5A and 6 should be connected to each other in order to keep the low frequency protection correctly regulated.
 External potentiometer: the 100 kohm (0.5W) external potentiometer that permits a $\pm 5\%$ distanced regulation of the voltage should be connected to terminals 5B and 7.

1.2.3) Functions of the regulator potentiometers

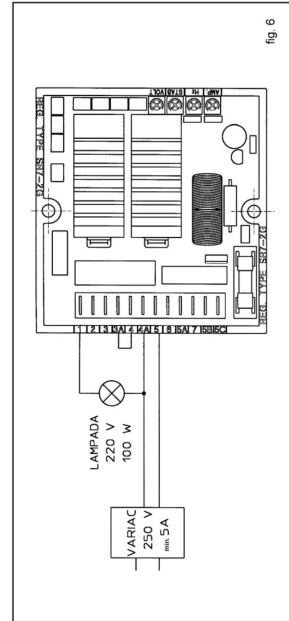
"VOLT"
 With this potentiometer it is possible to adjust the voltage generated by the alternator in a very simple way: if the screw is turned clockwise the voltage increases, if turned anticlockwise it decreases.

"STAB"
 This potentiometer optimises alternator performance. If turned clockwise the stability decreases, i.e. the response time decreases but the voltage tends to be less stable. If turned anticlockwise, the response time increases and the voltage tends to be more stable.

In order to adjust this potentiometer correctly, we must first load the generator with a 200 W lamp. The generator must be working, starting from zero load, and the potentiometer must be at maximum stability (turned fully anticlockwise). Slightly turn clockwise until you notice that the light generated by the filament lamp oscillates. At this point, turn the potentiometer slowly anticlockwise until the light stabilises.

"Hz"
 With this potentiometer, which is normally pre-calibrated then sealed by the producer, it is possible to adjust the low frequency protection intervention.
 To recalibrate this protection, you must take the generator to a normal zero load condition, turn the potentiometer clockwise until the limit position is reached, then turn it anticlockwise until the light generated by the potentiometer anticlockwise and measure the voltage value until it has decreased by 5V.

When the speed decreases by more than 10% of the nominal value, the voltage also decreases proportionally, blocking generator overheating. Even if we advise calibrating this protection at 10% of the nominal value, it is obviously possible to calibrate the threshold at other values.



1.2) TEST PROCEDURES

1.2.1) Workbench test procedure

- 1) Prepare the connected regulator as shown in figure 6.

2) Before supplying the circuit, with current, turn the "VOLT" trimmer clockwise until the light becomes perfectly stable. Then turn the "Hz" and "AMP" potentiometers clockwise to their relevant limits. Position the variac adjustment in correspondence with the minimum value.

3) Switch on the variac and, while slowly increasing the voltage, note that the light switches on and then immediately off. When a voltage of around 200 Vac is reached the light should remain off.

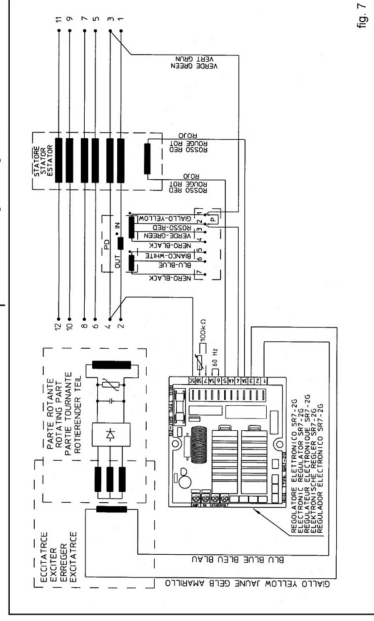
4) If the "VOLT" trimmer is turned slowly clockwise, you should note that the intensity of the light varies from minimum to maximum. Take the "VOLT" potentiometer back to the minimum position.

8) Slowly turn the "VOLT" trimmer clockwise until the light becomes perfectly stable. Then turn the "Hz" trimmer clockwise, checking that the light switches off. Take the "Hz" trimmer to an intermediate position and the "VOLT" trimmer to a position that gives medium light intensity. If terminals 5 and 6 are short-circuited the light should switch off; subsequently short-circuiting terminals 5 and 7 causes the light to switch on at maximum intensity.

If during all the above tests the described behaviour happens, the regulator being tested is suitable for operation.

1.2.2) Machine test procedure

The regulator should be connected as shown in the relevant diagram in figure 7.



5) Take the "STAB" trimmer to maximum and repeat the test. The light should be at maximum intensity. About 20% of the maximum intensity, turn the "AMP" trimmer clockwise. The light should be at minimum. Take the "STAB" and "VOLT" trimmers to minimum.

6) If the "VOLT" potentiometer is turned to maximum (clockwise) the light switches to maximum intensity. About 20% of the maximum intensity, turn the "AMP" trimmer clockwise. The light should be at minimum (anticlockwise) the overload protection intervenes and switches off the light. The light should switch on again after a short period.

7) Slowly turn the "AMP" trimmer to maximum and check that the light switches on at maximum intensity. Take the "VOLT" trimmer back to minimum.

1) Before starting the system, turn the "VOLT" and "AMP" trimmers fully anticlockwise and the "AMP" and "Hz" trimmers fully clockwise.

2) Connect a light between the generator phase and neutral (select the working voltage of the light in relation to the nominal value of the generator phase-neutral voltage).

Voltage calibration

The output voltage may oscillate when the generator is at no load, at nominal speed and with the "VOLT" trimmer fully anticlockwise. To adjust the voltage, turn the "VOLT" trimmer clockwise. The generator voltage should rise and stabilise itself. Increase the voltage to the nominal value.